

WINNARD

BRAKE SHOE RELINING GUIDE

1. Rivets should be fitted and clenched in a planned sequence, as shown in the diagrams below.
Start at the centre of the shoe and work towards the end.

2. Once fitted the rivet shank should have expanded to fill the hole in the shoe platform.
Clamping of the lining is achieved by trapping it between the shoe platform and the rivet head.

3. Final Inspection

Ensure the rivet ends are rolled over correctly and neatly without cracks.

The assembly should be tight with no significant gaps between the shoe and lining.

The tightness can be assessed by lightly tapping the rivets with an inspection hammer, shoe to lining gaps must be no larger than 0.015mm (0.006").

